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Attività di ricerca del gruppo GECOS sui sistemi trigenerativi avanzati, i multi-energy systems e l'efficienza energetica dei processi industriali

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The Department of Energy at Politecnico joins researchers originally belonging to 5 divisions.
It has ~130 permanent researchers and professors

1. Chemical Technologies and Processes and NanoTechnologies Division
2. Electrical Division
3. Nuclear Engineering Division
4. Thermal Engineering & Environmental Technologies Division
5. Fluid Dynamic Machines, Propulsion & Energy Systems Division

- Fluid-dynamics of turbomachines
- Internal combustion engines
- Propulsion and combustion
- *Group of Energy COnversion Systems (GECOS):*

1 Emeritus professor (prof. Macchi)

3 Full professors (Lozza, Consonni, Chiesa)

9 Associate/Assistant professors

6 RTDA

4 Post docs

5 Temporary researchers

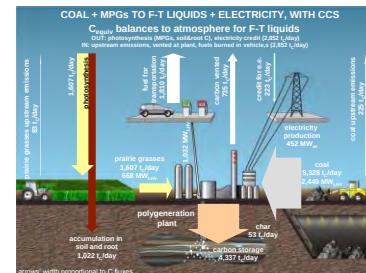
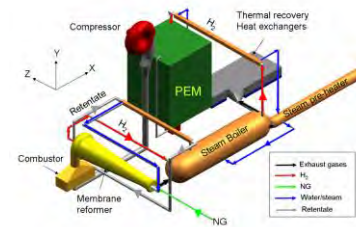
10 PhD students

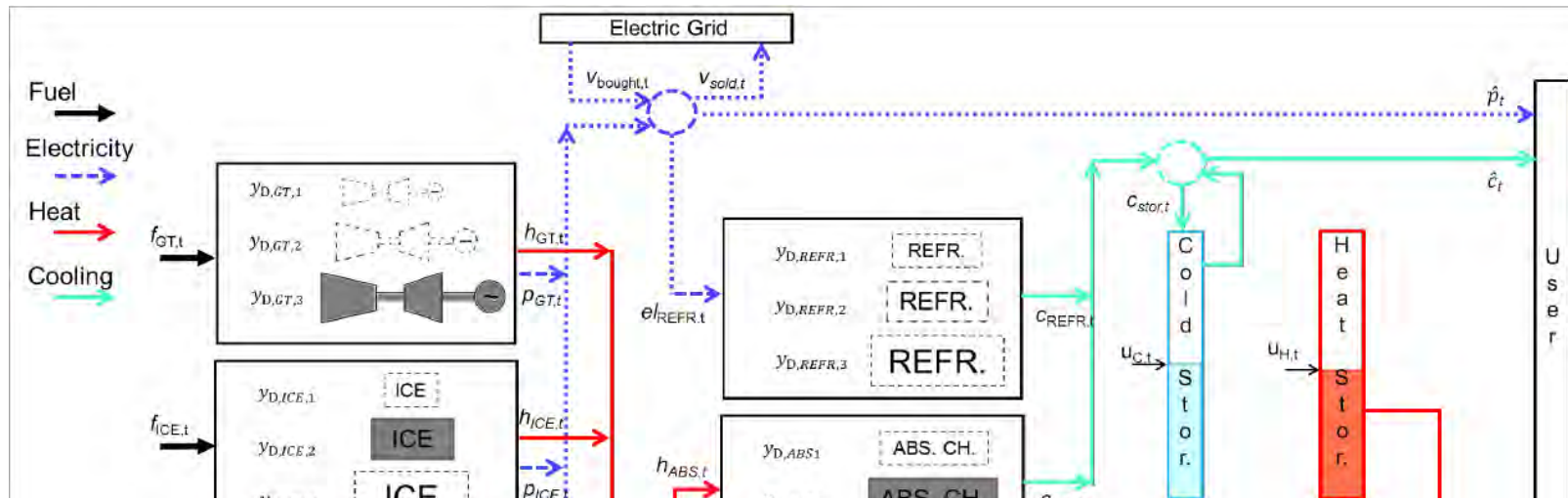


1. CARBON CAPTURE TECHNOLOGIES
2. RENEWABLE ENERGY SOURCES AND WASTE-TO-ENERGY
3. ENERGY STORAGE, HYDROGEN AND SYNTHETIC FUELS
4. MICRO-GRIDS AND MULTI-ENERGY SYSTEMS
5. ENERGY EFFICIENCY AND SYSTEMS OPTIMISATION
6. ORC, S-CO₂ AND ADVANCED POWER CYCLES
7. FUEL CELLS

>10 ongoing EU projects (FP7-H2020)

Tens of ongoing research contracts with industries



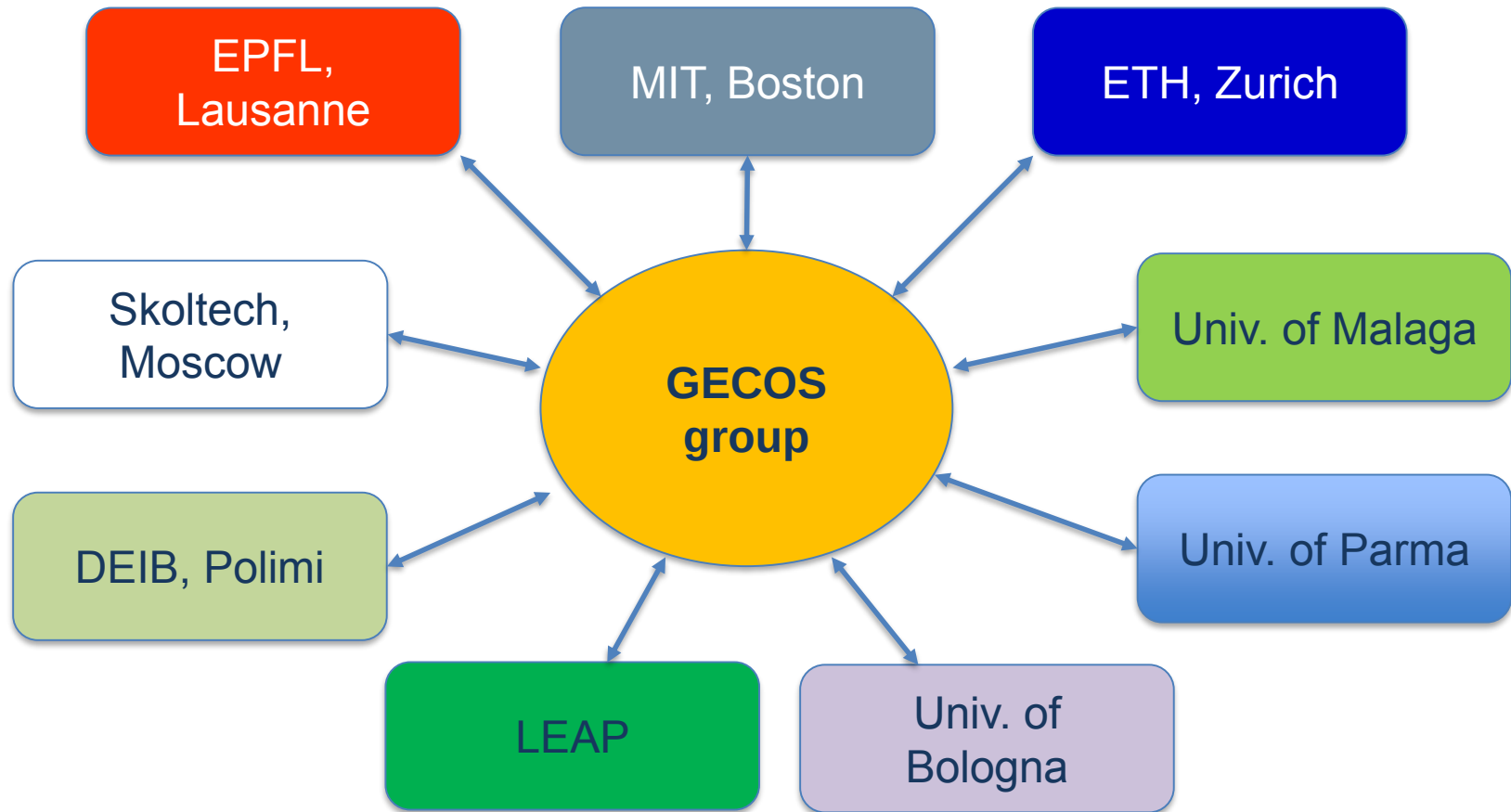


Types of optimization problems associated to MES (for microgrids and DHC networks):

- 1. Design/retrofit of the system («investment planning»)**
- 2. Long-term operation planning accounting for yearly constraints (incentives/seasonal storage)**
- 3. Short-term scheduling (unit commitment)**
- 4. Optimal control (dynamic models of units and networks)**

OPTIMIZATION OF MES AND CHP: ONGOING COLLABORATIONS

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Given:

- Forecast of Electricity demand profile
- Forecast of heating and cooling demand profile
- Forecast of production from renewables
- Forecast of time-dependent price of electricity (sold and purchased)
- Performance maps of the installed units
- Operational limitations (start-up rate, ramp-up, etc) of units
- Efficiency and Maximum capacity of storage systems

Objective: minimize the Daily/Weekly Operating Cost

$$\sum_{t=1}^{24 \cdot 7} C_{\text{Fuel}, \text{tot}, t} + \sum_{t=1}^{24 \cdot 7} C_{\text{O\&M}, \text{tot}, t} + \sum_{t=1}^{24 \cdot 7} C_{\text{start-up}, \text{tot}, t} \mp \sum_{t=1}^{24 \cdot 7} El_{\text{tot}, t}$$

Indep. variables: on/off of units, load of units, storage level in each time period t



Constraints:

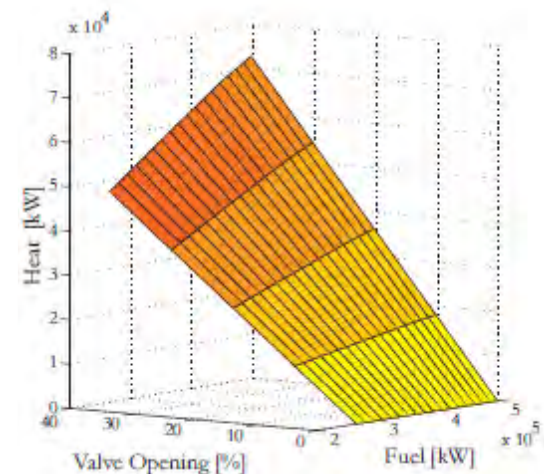
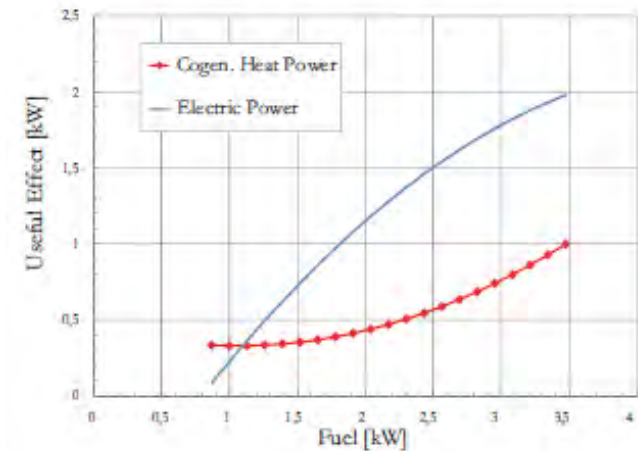
- Electric energy balance constraint $\forall t$ (linear)
- Heating energy balance constraint $\forall t$ (linear)
- Cooling energy balance constraint $\forall t$ (linear)
- Start-up constraints $\forall t, \forall \text{ unit}$ (linear)
- Ramp-up constraints $\forall t, \forall \text{ unit}$ (linear)
- Performance maps of units $\forall t, \forall \text{ unit } i$ (nonconvex)



Nonconvex MINLP

Available MINLP optimizers cannot
find the optimal solution

Amaldi et al., 2017. *Short-term planning of cogeneration energy systems via MINLP*, in SIAM book: “Advances and Trends in Optimization with Engineering Applications”.

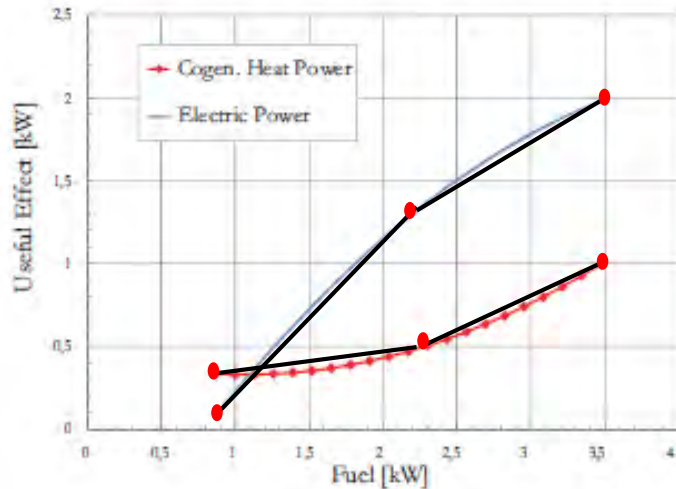


Basic idea: conversion into MILP via linearization of the performance maps

Advantages of MILP formulations:

- Guarantee on the global optimality of the solution
- Super-efficient commercial MILP solvers (e.g., CPLEX, Gurobi)

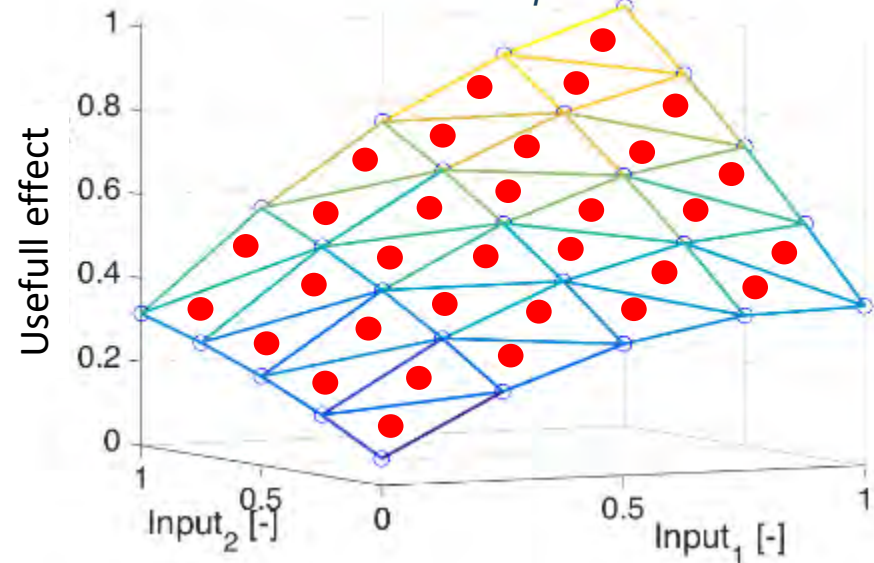
1-D PWL approximation

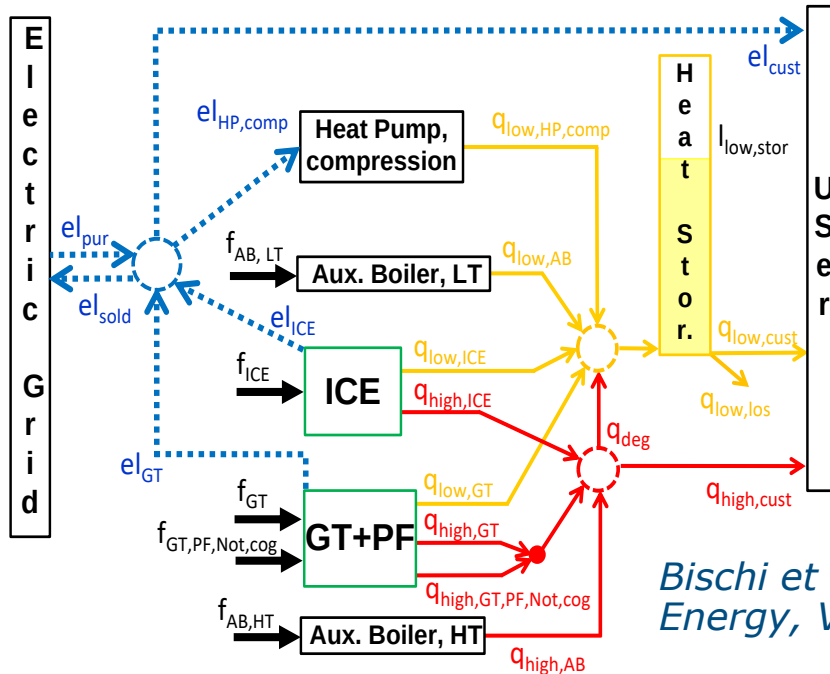


Bischi et al. 2014. Energy, Vol. 74

2-D PWL approximation with the «triangular method»

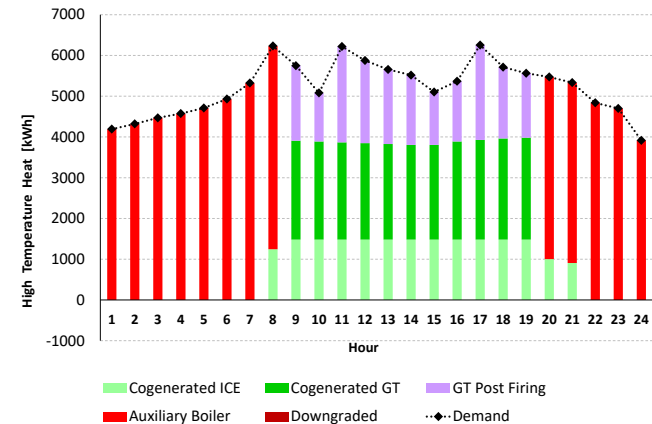
D'Ambrosio et al. 2010. Op. Res. Letters



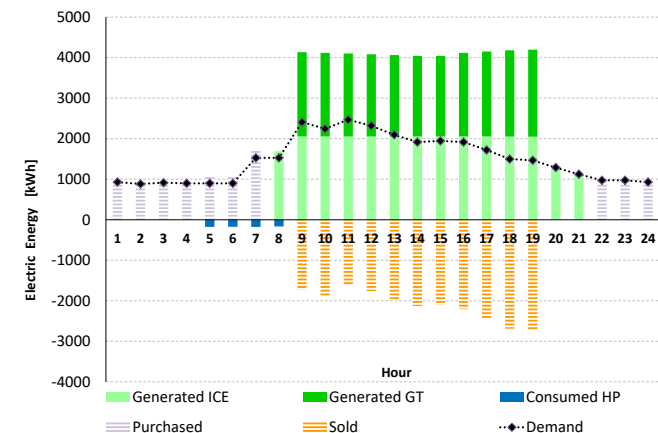


*Bischi et al. 2014.
Energy, Vol. 74*

High temperature heat



Electricity



Computational time:

1 day operation: < 1 sec

1 week operation: < 2 min

Up to 18% primary energy saving compared to usual operation strategies!



1. COGENERATION INCENTIVES: if CHP units allow to save fuel compared to “business as usual systems”, subsidies are granted (additional revenue)

Conditions to be met for ICE CHP:

■ **First Principle Efficiency**

$$\frac{Q_{th} + P_{el}}{Fuel} \geq 75\%$$

■ **Primary Energy Saving (PES)**

$$\frac{Fuel_{ref} - Fuel_{CHP}}{Fuel_{ref}} \geq 10\%$$

Easily rearranged as linear constraints but yearly-basis!

2. SEASONAL STORAGE SYSTEMS: Underground systems (water tanks, aquifers, etc), sorption systems (e.g., sodium sulfide), thermochemical storage systems and H₂ storage.

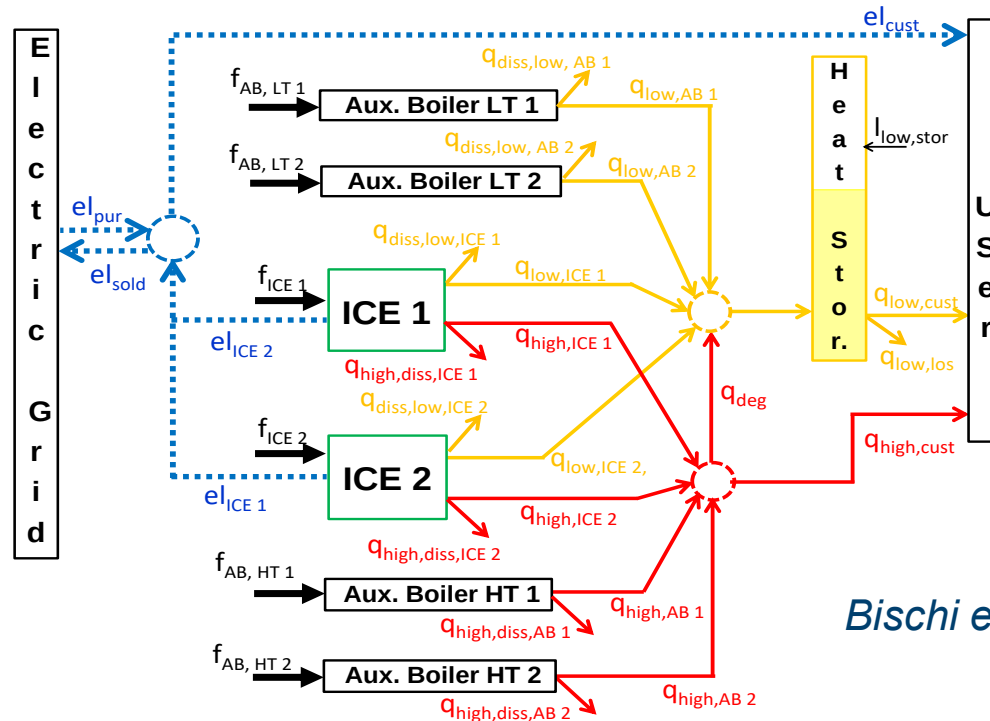
Challenge: operation must be optimized considering the whole year!

IDEA: Rolling-horizon algorithm (*Bischi et al. 2018. Energy, in press*)



Test case: CHP system of a large hospital

Computational time: 21 hours (worst case) → applicable for day-ahead scheduling



Bischi et al. 2018. Energy (in press)

About 7% higher revenue (yearly basis) compared to the weekly optimal operation.

OPTIMAL OPERATION OF MES AND CHP SYSTEMS UNDER FORECAST UNCERTAINTY

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Given:

- Forecast of power production from renewables and its **uncertainty**
- Forecast of energy demand profiles and its **uncertainty**
- Forecast of electricity prices and its **uncertainty**
- Performance maps of the installed units
- Operational limitations (start-up rate, ramp-up, etc) of units
- Efficiency and Maximum capacity of storage systems

Determine:

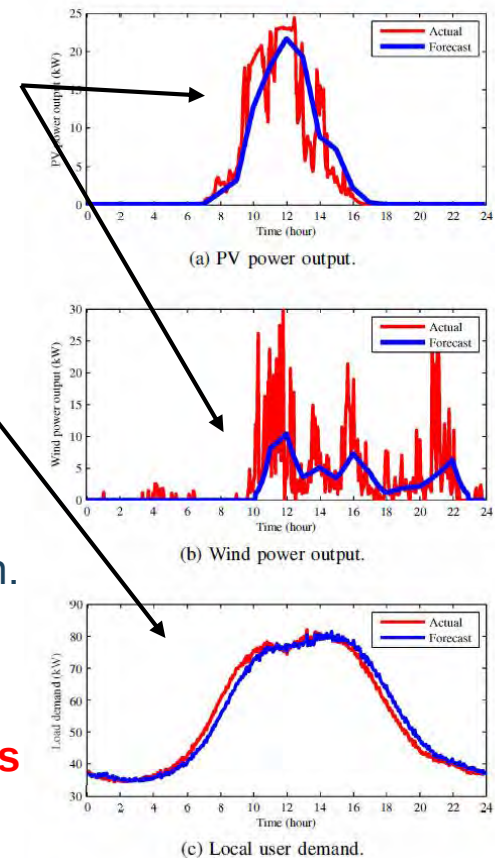
Nominal set-points: on/off of units, nominal load of units, storage man.

Correction rules: how to adjust units loads during operation

Minimizing the daily operating cost in the most probable scenarios

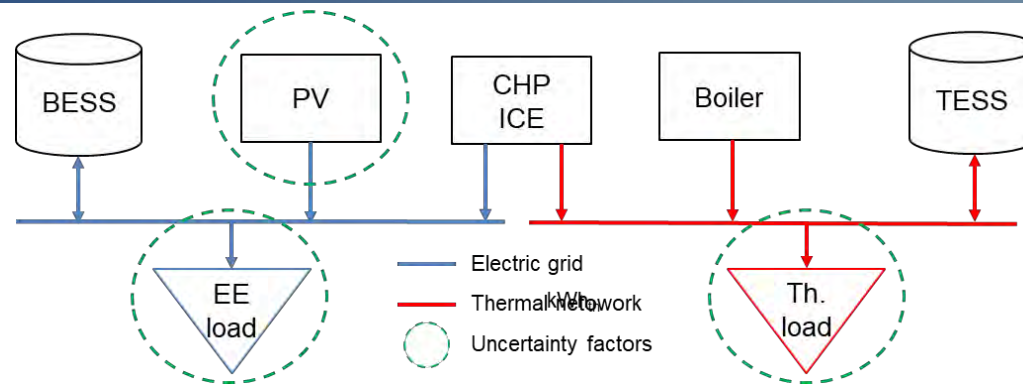
Constraints: meet energy demands, technical limitations of units, performance maps, etc

EFFICITY PROJECT (LEAP-Polimi, CIDEA, CIRI-EA, CERR) co-funded by Emilia Romagna Region (POR-FESR 2014-2020)

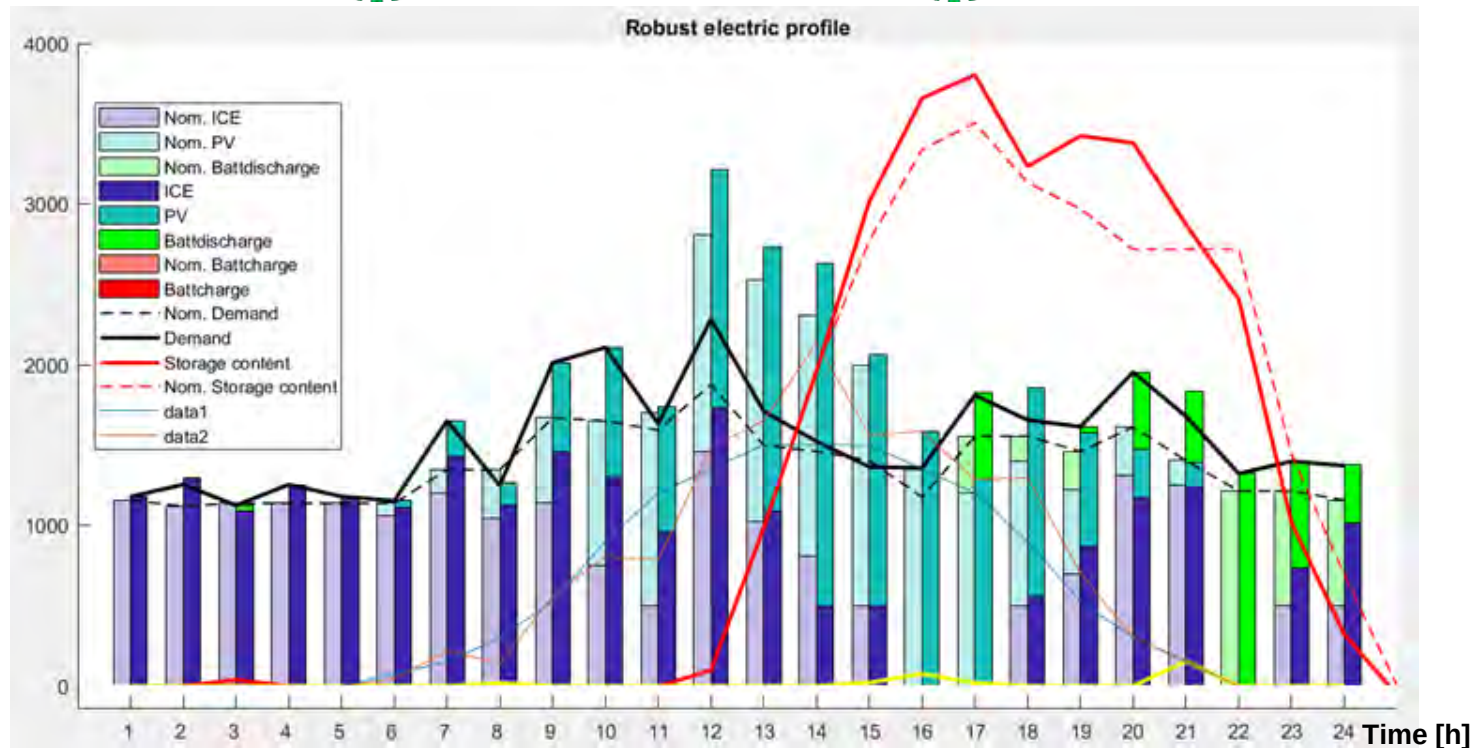


OPTIMAL OPERATION OF MES UNDER FORECAST UNCERTAINTY: ROBUST MILP

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Pel [kW]



Given:

- A catalogue of possible units (e.g., CHP ICEs, HP GTs, boilers, heat pumps, etc) and the list of available sizes (discrete or continuous)
- A catalogue of heat storage systems
- Forecast of future energy demand profiles (whole year) of each building/site
- Forecast of future energy prices and their time profiles of each building/site

Determine:

- Which units and heat storage system to install in each district/building
- The sizes of the units and storage systems
- The required energy connections between sites/buildings

Considering:

- **Nonlinear size effects on investment costs and efficiency**
- **On/off and part-load operation** of the units

Objectives: Maximize the NPV/Minimize the energy consumption/CO₂ emissions



Linearization without decomposition

(Gabrielli et al. 2018, *Applied Energy*, in press)
(Zatti et al, 2017, *Comp. Aided Chem. Eng.*, 40)

Units' selection, sizes and operation optimized in a single large scale MILP

Advantages:

- Linear problem (computationally efficient)
- Global optimality guarantee
- *Uncertainty can be rigorously handled*

Disadvantages:

- Scale effects on investment costs must be linearized
- Size effects on efficiency must be approximated

Design-scheduling decomposition

(Elsido et al., 2017. *Energy* Vol. 121)

Upper level (evolutionary alg.): optimizes design variables (selection/sizes)

Lower level: MILP scheduling problem

Advantages:

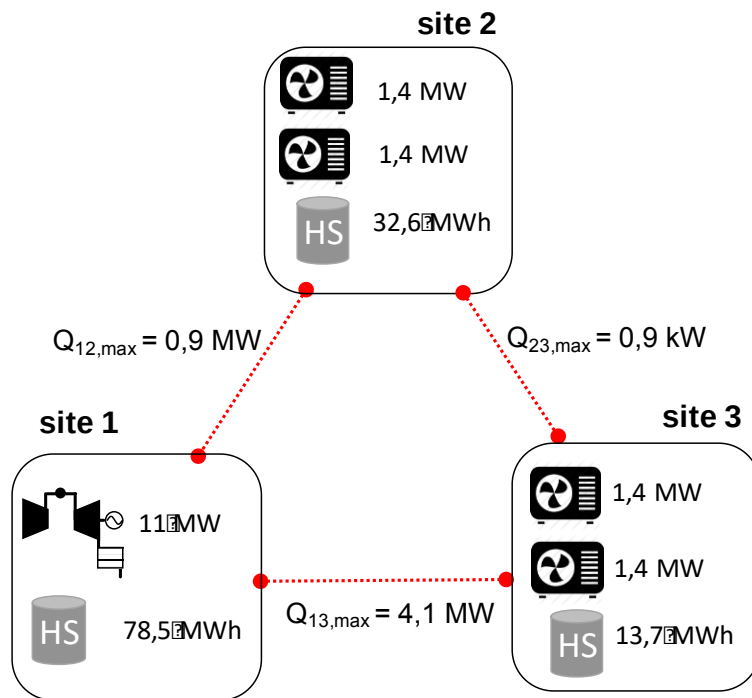
- Size effects accounted for on both performance and costs
- Possibility of considering many operating periods solved in sequence

Disadvantages:

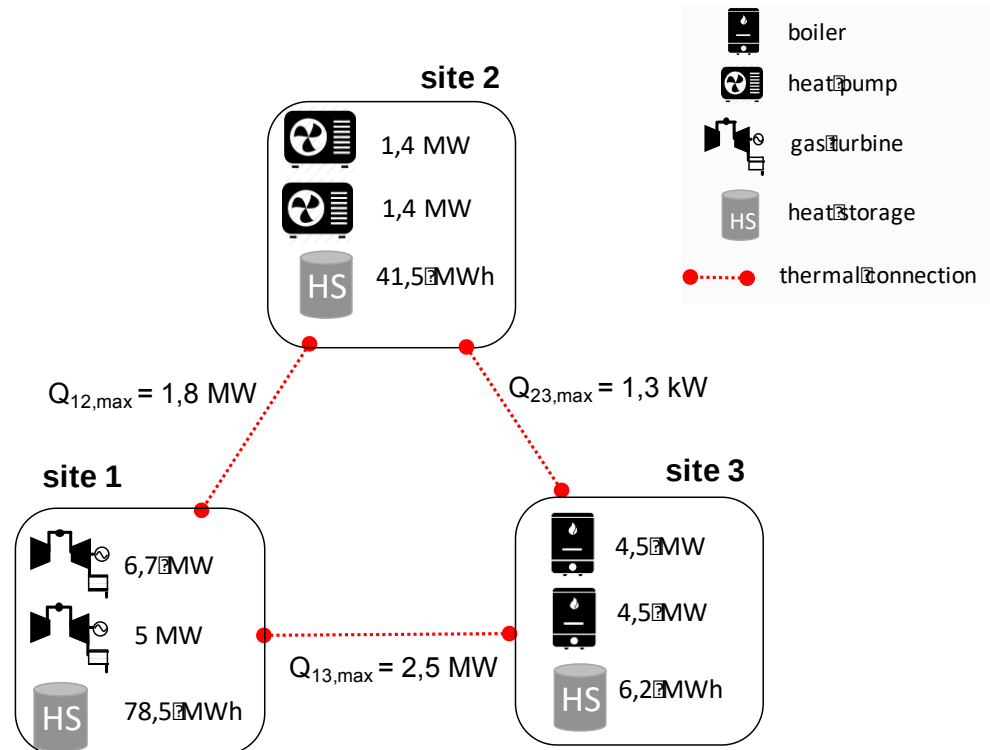
- Slow convergence rate of evolutionary algorithms
- No optimality guarantee



Deterministic MILP solution
CAPEX+OPEX= 21,92 M€

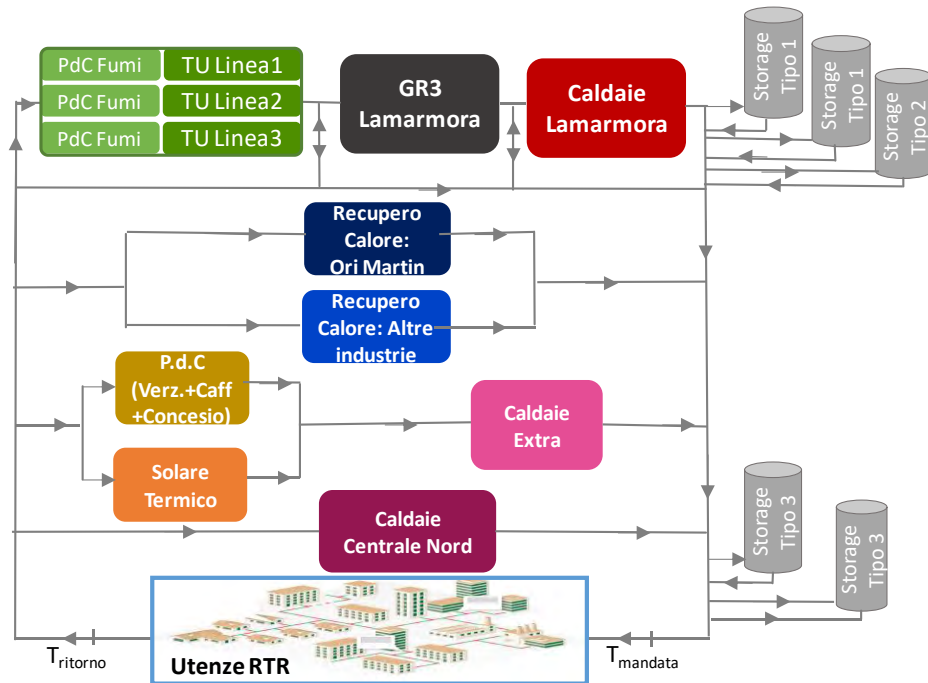


Stochastic MILP solution
CAPEX + OPEX= 18,22 M€



Accounting for uncertainty of forecasts leads to a cost saving of about 20%!

DH network of Brescia



Collab. with Univ. Of Brescia

University of Parma Campus



EFFICITY project:
Collab. with LEAP, CIDEA & SIRAM

LAB for MICRO-COGENERATION (LMC)

Test bench for performance and emissions of small scale co- and tri-generation systems (ICE, Stirling engines, PEM, SOFC, etc with $< 100 \text{ kWel}$, 300 kWth), electrolyzers and H₂ production systems (at steady-state and transient conditions).

SOLAR TECH

Facility for developing and testing photovoltaic, photovoltaic-thermal and concentration systems.

MICRO-GRIDS LAB

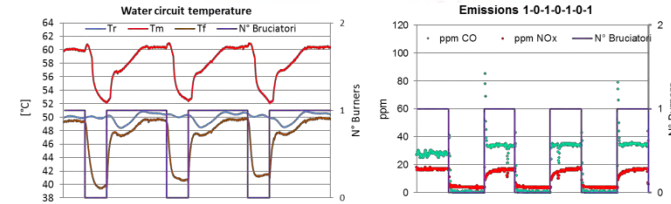
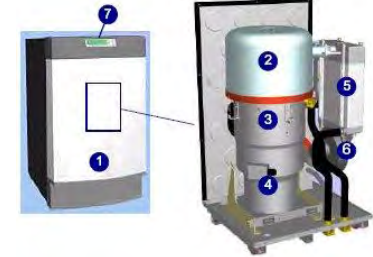
Facility for testing control strategies of hybrid micro-grids (solar panels, CHP engines, batteries, thermal storages, etc).

LABORATORIO ENERGIA AMBIENTE PIACENZA (LEAP)

Research and consultancy activities in the areas of energy efficiency, waste-to-energy plants, biomass-fired plants, and pollutant emissions.



- 1 kW_{el} CHP unit based on Stirling cycle
 - 10-20 kW_{el} CHP units based on internal combustion engines
 - 20-30 kW_{el} CHP units based on PEM fuel cell with steam reformer
 - 1 kW_{th} membrane reactor test stand (metallic membranes for hydrogen separation and application to fuel processing)
 - 0.5 kW_{th} Thermo-photo-voltaic (TPV) generator
 - 4 x 2.5 kW_{el} SOFC CHP unit
 - 30 kW_{el} - 18 kW_{LHV} H₂ electrolyzer unit
- At steady-state and transient / cyclic conditions
- Controlled and measured fuel / electricity exchange, temperature, pressure and mass flow of all I/O hot/cold circuits.

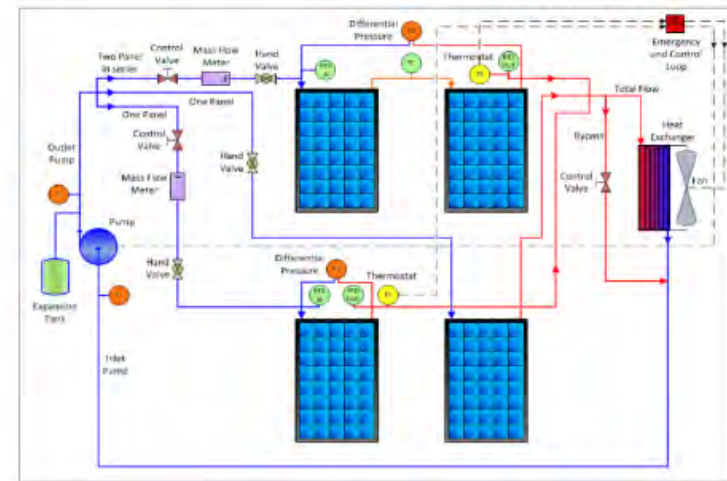


PV system optimization:

- improvements of commercial devices/technologies (e.g., PV, PVT, inverters, etc)
- development of innovative concepts/prototypes (e.g., solar-driven heat pump)
- development of accurate forecasting tools

Facilities:

- PV and PVT panels with adjustable tilt angle and distance
- Thermal oil loop to test PVT panels
- Meteorological station



Attività LEAP nel settore cogenerazione ed efficienza industriale

- Ricerca nel settore MES e sistemi CHP in collaborazione con il gruppo GECOS
- Consulenza scientifica per il recupero di calore/energia da processi industriali (BP, GE, etc)
- Consulenza tecnica e procedurale per l'accesso a sistemi incentivanti sulla produzione efficiente di energia termica:
CAR (Cogenerazione ad Alto Rendimento) e TEE (Titoli di Efficienza Energetica)
 - *Audit energetico degli impianti;*
 - *Valutazioni tecnico-economiche sui meccanismi di remunerazione dell'energia;*
 - *Verifica della rispondenza alle normative di riferimento;*
 - *Validazione e supporto tecnico dei modelli per il calcolo del PES (Primary Energy Saving);*
 - *Assistenza per la presentazione dei documenti verso il GSE.*
- Consulenza tecnica e procedurale per il riconoscimento degli incentivi per la produzione di energia elettrica da impianti a fonte rinnovabile:
 - *In particolare: per impianti a biomassa e impianti ibridi alimentati da rifiuti parzialmente biodegradabili.*



1. Gabrielli et al., 2018. Optimal design of multi-energy systems with seasonal storage. “Applied Energy” (in press).
2. Zatti et al., 2017. A three-stage stochastic optimization model for the design of smart energy districts under uncertainty. “Computer Aided Chemical Engineering” Vol. 40, pp. 2389-2394.
3. Elsidio et al., 2017. Two-stage MINLP algorithm for the optimal synthesis and design of networks of CHP units. *Energy*, Vol. 121, pp. 403-426..
4. Taccari et al. 2015. Short-term planning of cogeneration power plants: a comparison between MINLP and piecewise-linear MILP formulations. *Computer Aided Chem. Eng.*, 37, pp. 2429-2434.
5. Bischi et al., 2014. Tri-Generation Systems Optimization: Comparison of Heuristic and Mixed Integer Linear Programming Approaches. *Proceedings of ASME Turbo-Expo 2014*.
6. Bischi et al., 2014. A detailed optimization model for combined cooling, heat and power system operation planning. *Energy*, Vol. 74, pp. 12-26.
7. Bischi et al. 2016. Distributed cogeneration systems optimization: multi-step and mixed integer linear programming approaches. *International Journal of Green Energy*, Volume 13.
8. Mazzola et al., 2015. A detailed model for the optimal management of a multigood microgrid. *Applied Energy*, Vol. 154.
9. Mazzola et al., 2017. Assessing the value of forecast-based dispatch in the operation of off-grid rural microgrids. *Renewable Energy*, Vol. 108.
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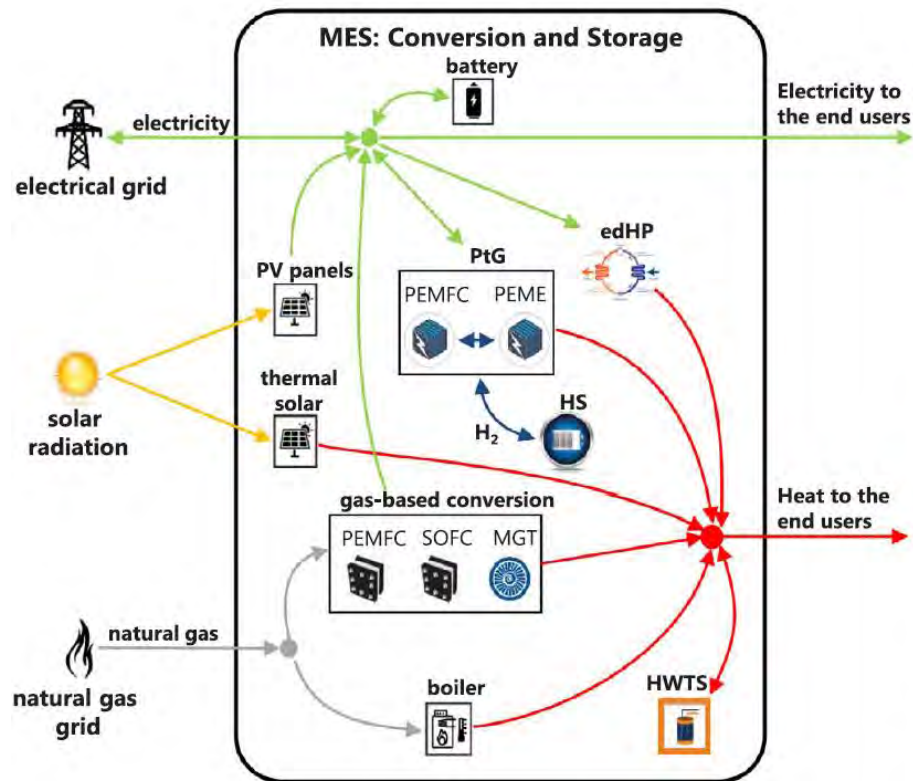


Thank you for your attention!

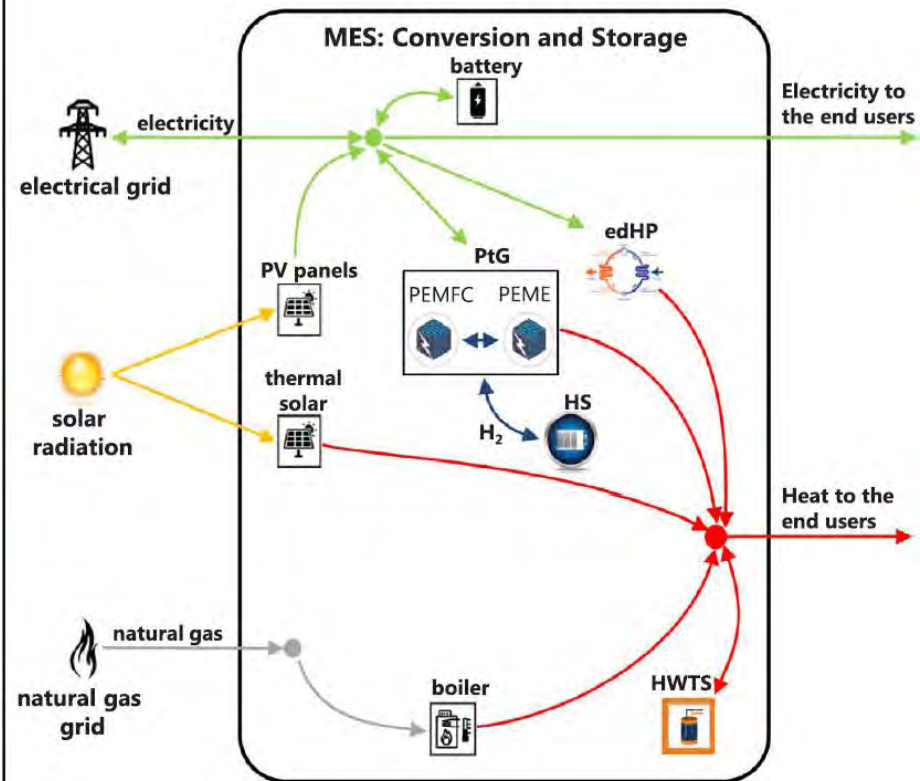
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Possible units



Selected units



Gabrielli et al. 2018, Applied Energy, in press